



## Substrate

Cemfloor Level Plus Screed is designed for use as a thin levelling screed on a new or existing concrete substrate, as a floating screed over thermal or acoustic insulation with a minimum compressive strength of 100kPa, or as an unbonded screed on top of a plastic membrane. When bonding to an existing substrate; The substrate must have a minimum compressive strength of 25N/mm<sup>2</sup>. Surfaces must be sound and free from dust, dirt, grease, oil and any other contaminants. Any laitance or surface treatments must be removed before use. The substrate should be mechanically prepared to provide an open textured surface to ensure an adequate bond between the screed and the substrate. The substrate must also be primed with a suitable priming agent.

## Mix Design

Trials should always be carried out to optimize the mix design before work commences. The sand used should be of an approved quality and grading. The screed is a blend of Cemfloor Binder, cement, sand & water. The mix proportions depend on the sand available.

## Application

Cemfloor Level Plus should be used in accordance with BS 8204-7:2003 'Code of Practice for Pumpable Self- Smoothing Screeds'. To ensure a high quality screed it is recommended that application is carried out by a specialist screeding contractor who has been approved to place Cemfloor Screeds. The freshly poured screed will need to be levelled/finished using a dappling bar and/or a spiked roller. When Cemfloor Level Plus is installed as per installation guidelines in a sealed/weather tight area; it will not require any curing agent sprayed onto its surface. If the screed will be exposed to any wind/drafts or excessive sunlight then a suitable evaporation control spray (e.g. Cemfloor EC) may need to be sprayed onto the screed surface. Please contact our Technical Team for any further information.

## Curing

After placing the floor should not be subjected to severe draughts, direct sunlight or heating for the first 48 hours. The room in which the screed has been placed should therefore be sealed during this time. The room should be ventilated after 24-48 hours by opening windows and doors during the day to aid the drying process.

## Floor Coverings

Cemfloor Level Plus screed is compatible with all floor coverings, and all cementitious adhesives including fast track systems. The screeds moisture content should be measured before placing floor coverings to ensure that it is adequately dried. Cemfloor Level Plus will not require any sanding to remove laitance. It is however recommended that the surface of the screed be lightly abraded to clean and remove any building residue to ensure that there is a good key to receive subsequent floor coverings.

# Technical Information

Cemfloor Level Plus is produced in an ISO 9001 quality-controlled environment. Cemfloor Level Plus Screeds meet the requirements of BSEN 13813:2002 ‘Screed Material for Floor Screeds’.

Screed Specification	BS EN 13813:2002
Compressive Strength	C30
Flexural Strength	F6
Minimum Thickness	Bonded: 12mm Unbonded: 20mm Rubber Based Resilient Layer: 25mm Floating: Domestic: 35mm Commercial: 40mm*
Drying Shrinkage (28 Days)	<0.4mm/m
Flow Rate	280–300mm
Fresh Density	2100–2200 kg/m <sup>3</sup>
Surface Flatness	Min SR2
ISCR Test	Category A
Open to Light Foot Traffic	24-48 Hours
Maximum Bay Sizes	200m <sup>2</sup> (area layout to be considered)

\*Possible to install at reduced depths if high strength insulation is used. Please contact our technical department for further guidance.

